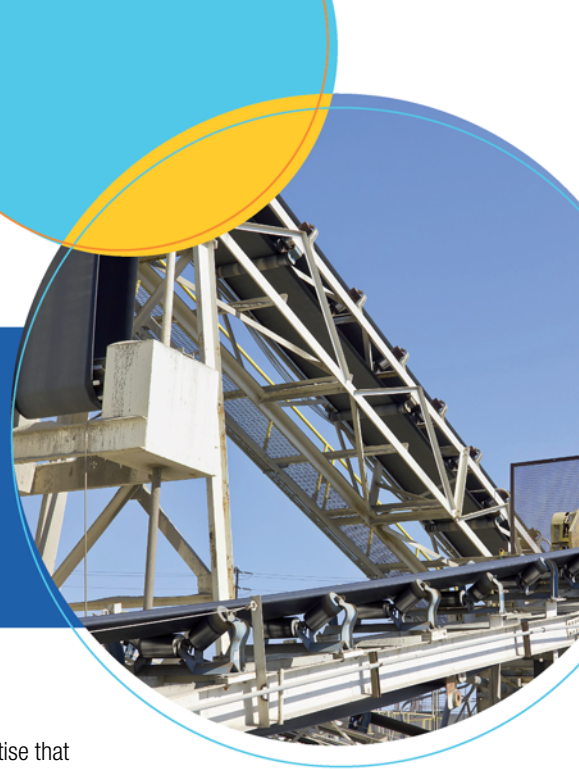




Engineered Systems

# Adhesive Solutions for the Belting Industry



### CONNECT YOUR BUSINESS WITH A COMPETITIVE EDGE

To bring robust, reliable and in-demand products to market, you need a partner with technical expertise that understands today's challenging belting industry. You need a partner that can help you deliver the products your customers want and provide the valuable support your business needs. With more than 30 years of experience in the belting industry, we know what matters to customers. That's why our solutions offer more than high-performance adhesives. We deliver innovation, supply assurance, technical expertise, and competitive advantage. Whether you are manufacturing conveyor or transmission belts, offer belt maintenance services or provide steel lining applications, you can rely on the performance of H.B. Fuller's adhesive solutions.

## RUBBER CONVEYOR BELTS AND STEEL LINING

### ADHESIVES / PRIMERS

Product	Application				Hardener (5%)		Properties		
	Belt Manufacturing		Lining of steel rollers	Lining of tanks	Swift®hardener 9502	Swift®hardener 9503	Hardly flammable	Highly flammable	Other properties
	Side wall	Bar							
<b>Helmitin® 14030</b>	✓	✓	✓	✓	✓		✓		Good processability at low temperatures. Toluene and trichloroethylene free. Suitable to be used underground.
<b>Helmitin® 14026/ Swift®col 9426</b>	✓	✓	✓			✓		✓	High initial and final bonding strength. Toluene free.
<b>Helmitin® 14031</b>	✓	✓	✓			✓		✓	Easy to process at low temperatures. Very high initial bonding strength. Toluene free.
<b>Swift®prime 2903</b>			✓	✓				✓	Very good adhesion to roughened steel. Good combination with above mentioned adhesives. Toluene free. Good combination with adhesives mentioned above.

### THINNERS / CLEANERS

Product	Used for			Properties		
	Helmitin® 14030	Helmitin® 14026/ Swift®col 9426	Helmitin® 14031	Hardly flammable	Highly flammable	Other properties
<b>Swift®clean 9041</b>	✓			✓		Contains no trichloroethylene. Suitable to be used underground.
<b>Helmitin® 676/2</b>		✓	✓		✓	Toluene and chlorinated hydrocarbons free.

## INNOVATION

H.B. Fuller understands what's important to manufacturers in the belting industry. We know what regulations may change production requirements and what international research and certification boards expect. We enable our customers to manufacture robust, reliable belting products, in order to deliver end-use products that meet ever-changing industry expectations.

## TECHNICAL EXPERTISE

Our team of technical experts supports customers in optimising the value gained from using our belting adhesive solutions. Our superior industry knowledge and world-class technical service delivery model is an important part of the H.B. Fuller package. Partnering with us could grow your business. With H.B. Fuller's technical expertise, you have a reliable and trustworthy partner that will work with you to stay ahead of new trends and develop confidential innovations that set you apart from your competition.

## OUR COMMITMENT TO THE BELTING INDUSTRY

We are passionate about helping customers create new solutions. Solutions that make more durable and robust products a reality. Our innovative and extensive adhesive technology range provides reliable solutions for our belting customers. Reliable supply flexibility. Reliable performance in demanding applications. Reliable technical support.

# SYNTHETIC CONVEYOR BELTS AND POWER TRANSMISSION BELTS

## ADHESIVES / PRIMERS

Product type	Product	5% Hardener			Properties
		Helmitin® 49631	Helmitin® 500 FB	Härter F1	
Adhesive	<b>Helmitin® 3530/18</b>	✓	✓	✓	Good penetration due to low viscosity. Low activation temperature. Very good tack.
Adhesive	<b>Helmitin® 3113/05</b>	✓	✓	✓	High initial bonding strength.
Adhesive	<b>Helmitin® GPV</b>	✓	✓	✓	High viscosity. Very high initial bonding strength. Very high heat resistance.
Primer	<b>Helmitin® 3114/05</b>	✓	✓	✓	Low viscous primer for highly absorbent materials.
Primer	<b>Helmitin® 15208</b>				Primer for polyurethane and PVC materials.
Primer	<b>Helmitin® T/FL</b>				One-part halogenating primer for the preparation of rubber materials.

## THINNERS / CLEANERS

Product	Used for					Application
	Helmitin® 3530/18	Helmitin® 3113/05	Helmitin® 3114/05	Helmitin® GPV	Helmitin® 15208	
<b>Helmitin® 694</b>	✓	✓	✓	✓	✓	Washing of PVC and polyurethane.

## ABOUT H.B. FULLER COMPANY

For over 125 years, H.B. Fuller has been a leading global adhesives provider focusing on perfecting adhesives, sealants and other specialty chemical products to improve products and lives. H.B. Fuller's commitment to innovation brings together people, products and processes that answer and solve some of the world's biggest adhesion challenges. Our reliable, responsive service creates lasting, rewarding connections with customers in packaging, hygiene, general assembly, electronic and assembly materials, paper converting, woodworking, construction, automotive and consumer businesses. And our promise to our people connects them with opportunities to innovate and thrive.



For more information about our company, visit [www.hbfuller.com/eimea](http://www.hbfuller.com/eimea)

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