



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 09.04.2019

Version number 9

Revision: 28.02.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- Trade name **RAKOLL®EXPRESS 45 N**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Product category** PC1 Adhesives, sealants
- **Application of the substance / the mixture** Adhesives
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
H.B. Fuller, Isar-Rakoll, S.A.
Estrada Nacional 13
PT-4486-851 Mindelo - Vila do Conde
+351 229 288 200
EU-MSDS@hbfuller.com
- **Informing department:** Regulatory department
- **1.4 Emergency telephone number:** +44 (0) 1235 239 670 (24 hours)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
The product is not classified, according to the CLP regulation.
- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008** Void
- **Hazard pictograms** Void
- **Signal word** Void
- **Hazard statements** Void
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** Aqueous, modified adhesive based on polyvinyl acetate
- **Dangerous components:** Void
- **Additional information** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information** No special measures required.
- **After inhalation** Supply fresh air; consult doctor in case of symptoms.
- **After skin contact** Instantly rinse with water.

(Contd. on page 2)

GB

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 09.04.2019

Version number 9

Revision: 28.02.2019

Trade name RAKOLL®EXPRESS 45 N

(Contd. of page 1)

- **After eye contact** Rinse opened eye for several minutes under running water.
- **After swallowing** Do not induce vomiting; instantly call for medical help.
- **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents**
Use fire fighting measures that suit the environment.
Water haze
Foam
Fire-extinguishing powder
Carbon dioxide
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** Not required.
- **6.2 Environmental precautions:** Dilute with much water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders)
- **6.4 Reference to other sections**
See Section 13 for information on disposal.
No dangerous materials are released.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** No special precautions necessary if used correctly.
- **Information about protection against explosions and fires:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and containers:**
Keep dark, cool and dry.
Protect from Freezing
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Protect from frost.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

(Contd. on page 3)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 09.04.2019

Version number 9

Revision: 28.02.2019

Trade name RAKOLL®EXPRESS 45 N

(Contd. of page 2)

- **8.1 Control parameters**
- **Components with critical values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** Based on information valid at the time of writing.
- **8.2 Exposure controls**
- **Personal protective equipment**
- **General protective and hygienic measures**
The usual precautionary measures should be adhered to in handling the chemicals.
- **Protection of hands:**
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Liquid
Colour:	White
- **Smell:** Characteristic
- **pH-value at 20 °C:** 6 (DIN 38404)
- **Change in condition**

Melting point/freezing point:	Not determined
Initial boiling point and boiling range:	100 °C (H.B. Fuller)
- **Flash point:** Not applicable
- **Self-inflammability:** Product is not selfigniting.
- **Explosive properties:** Product is not explosive.
- **Vapour pressure at 20 °C:** 23 hPa (H.B. Fuller)
- **Density at 20 °C** 1.08 g/cm³ (DIN 53217)
- **Water:** Fully miscible
- **Viscosity:**

dynamic at 20 °C:	22000 mPas
-------------------	------------
- **Solvent content:**

Organic solvents:	0.9 %
Solids content:	49.3 %
- **9.2 Other information** No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.

(Contd. on page 4)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 09.04.2019

Version number 9

Revision: 28.02.2019

Trade name RAKOLL®EXPRESS 45 N

(Contd. of page 3)

- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water bodies or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
The generation of waste should be avoided or minimized wherever possible. Incinerate under controlled conditions in accordance with all local and national laws and regulations.

(Contd. on page 5)

GB

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 09.04.2019

Version number 9

Revision: 28.02.2019

Trade name RAKOLL®EXPRESS 45 N

(Contd. of page 5)

The information provided about the product on this Safety Sheet has been compiled from knowledge of the individual constituent.

The data given here only applies when product used for proper application(s). The product is not sold as suitable for other applications - usage in such may cause risks not mentioned in this sheet. Do not use for other application(s) without seeking advice from manufacturer.

· **Department issuing data sheet:** Regulatory department

· **Contact:** EU-MSDS@hbfuller.com

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic

SVHC: Substances of Very High Concern

vPvB: very Persistent and very Bioaccumulative

· * **Data compared to the previous version altered.**

GB