



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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TECHNOMELT DORUS HKP 27 PUR

SDS No. : 361581  
V010.0

Revision: 21.04.2022

printing date: 11.08.2023

Replaces version from: 19.04.2022

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

TECHNOMELT DORUS HKP 27 PUR

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Assembly and laminating adhesive for general, woodworking and footwear industry

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 0 8701 906777 - For further general health & safety, technical and practical advice on this product, please call +44 (0) 1606 593933 or write to: Technical Services; Henkel Limited; Road 5; Winsford Industrial Estate; Winsford; Cheshire; CW7 3QY- Email: [technical.services@henkel.co.uk](mailto:technical.services@henkel.co.uk)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Respiratory sensitization

Category 1

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitizer

Category 1

H317 May cause an allergic skin reaction.

Carcinogenicity

Category 2

H351 Suspected of causing cancer.

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:****Contains**

4,4'-methylenediphenyl diisocyanate

**Signal word:**

Danger

**Hazard statement:**

H317 May cause an allergic skin reaction.  
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 H351 Suspected of causing cancer.

**Supplemental information**

As from 24 August 2023 adequate training is required before industrial or professional use.

Further information: <https://www.feica.eu/PUinfo>

**Precautionary statement:  
Prevention**

P261 Avoid breathing fume.  
 P280 Wear protective gloves.

**Precautionary statement:  
Response**

P308+P313 IF exposed or concerned: Get medical advice/attention.  
 P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

**2.3. Other hazards**

Persons suffering from allergic reactions to isocyanates should avoid contact with the product.  
 Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**Following substances are present in a concentration  $\geq 0,1\%$  and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):**

This mixture does not contain any substances in concentration  $\geq$  the concentration limit that are assessed to be a PBT, vPvB or ED.

### SECTION 3: Composition/information on ingredients

**3.2. Mixtures****Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
4,4'-methylenediphenyl diisocyanate 101-68-8 202-966-0 01-2119457014-47	1- < 3 %	Carc. 2, H351 Acute Tox. 4, Inhalation, H332 STOT RE 2, H373 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Resp. Sens. 1, H334 Skin Sens. 1, H317	Eye Irrit. 2; H319; C $\geq$ 5 % Skin Irrit. 2; H315; C $\geq$ 5 % Resp. Sens. 1; H334; C $\geq$ 0,1 % STOT SE 3; H335; C $\geq$ 5 %	

For full text of the H - statements and other abbreviations see section 16 "Other information".  
 Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### General information:

Symptoms of poisoning may occur even after several hours, continue medical observation for at least 48 hours after the accident.

#### Inhalation:

Fresh air, oxygen supply, warmth; seek specialist medical attention.

Delayed effects possible after inhalation.

#### Skin contact:

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

#### Eye contact:

After contact with the hot melt: cool with water, seek medical attention.

#### Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

#### Suitable extinguishing media:

All common extinguishing agents are suitable.

#### Extinguishing media which must not be used for safety reasons:

High pressure waterjet

### 5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

Avoid contact with skin and eyes.

Keep unprotected persons away.

### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

### 6.3. Methods and material for containment and cleaning up

Allow to solidify.

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in sealed original container protected against moisture.

Ensure good ventilation/extraction.

Store in a cool place in closed original container.

Ensure adequate ventilation.

Store in a dry place.

**7.3. Specific end use(s)**

Assembly and laminating adhesive for general, woodworking and footwear industry

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL
4,4'-Methylenediphenyl diisocyanate 101-68-8 [ISOCYANATES, ALL (AS -NCO)]		0,02	Time Weighted Average (TWA):		EH40 WEL
4,4'-Methylenediphenyl diisocyanate 101-68-8 [ISOCYANATES, ALL (AS -NCO)]		0,07	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

#### Occupational Exposure Limits

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE]		4	Time Weighted Average (TWA):		IR_OEL
Limestone 1317-65-3 [CALCIUM CARBONATE]		10	Time Weighted Average (TWA):		IR_OEL
4,4'-Methylenediphenyl diisocyanate 101-68-8 [4,4'-METHYLENE-DIPHENYL DIISOCYANATE (AS -NCO)]	0,005		Time Weighted Average (TWA):		IR_OEL
4,4'-Methylenediphenyl diisocyanate 101-68-8 [ISOCYANATES, ALL, EXCEPT METHYL ISOCYANATE (CAS NO. 624-83-9) AND TOLUENE (2,4 OR 2,6 DIISOCYANATE (CAS NO. 584-84-9, 91-08-7)]		0,02	Time Weighted Average (TWA):		IR_OEL
4,4'-Methylenediphenyl diisocyanate 101-68-8 [ISOCYANATES, ALL, EXCEPT METHYL ISOCYANATE (CAS NO. 624-83-9) AND TOLUENE (2,4 OR 2,6 DIISOCYANATE (CAS NO. 584-84-9, 91-08-7)]		0,07	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
4,4'-methylenediphenyl diisocyanate 101-68-8	aqua (freshwater)		1 mg/l				
4,4'-methylenediphenyl diisocyanate 101-68-8	aqua (marine water)		0,1 mg/l				
4,4'-methylenediphenyl diisocyanate 101-68-8	Soil				1 mg/kg		
4,4'-methylenediphenyl diisocyanate 101-68-8	sewage treatment plant (STP)		1 mg/l				
4,4'-methylenediphenyl diisocyanate 101-68-8	Air						no hazard identified
4,4'-methylenediphenyl diisocyanate 101-68-8	Predator						no potential for bioaccumulation
4,4'-methylenediphenyl diisocyanate 101-68-8	aqua (intermittent releases)		10 mg/l				

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
4,4'-methylenediphenyl diisocyanate 101-68-8	Workers	inhalation	Long term exposure - local effects		0,05 mg/m3	no hazard identified
4,4'-methylenediphenyl diisocyanate 101-68-8	Workers	inhalation	Acute/short term exposure - local effects		0,1 mg/m3	no hazard identified
4,4'-methylenediphenyl diisocyanate 101-68-8	General population	inhalation	Long term exposure - local effects		0,025 mg/m3	no hazard identified
4,4'-methylenediphenyl diisocyanate 101-68-8	General population	inhalation	Acute/short term exposure - local effects		0,05 mg/m3	no hazard identified

**Biological Exposure Indices:**

Ingredient [Regulated substance]	Parameters	Biological specimen	Sampling time	Conc.	Basis of biol. exposure index	Remark	Additional Information
4,4'-Methylenediphenyl diisocyanate 101-68-8 [ISOCYANATES (APPLIES TO HDI, IPDI, TDI AND MDI)]	Isocyanate-derived diamine	Creatinine in urine	Sampling time: At the end of the period of exposure.		UKEH40BMG V		

**8.2. Exposure controls:****Engineering controls:**

Use only in well ventilated areas.

Draw off vapors and fumes directly at the point of generation or release. In the case of regular work use bench-mounted extraction equipment.

**Respiratory protection:**

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).

This recommendation should be matched to local conditions.

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Wear heat resistance gloves while working with the hot melt (EN 407).

**Eye protection:**

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear protective equipment.

Protective clothing that covers arms and legs.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway), or equivalent.

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

Physical state	solid
Delivery form	solid material
Colour	white
Odor	characteristic
Initial boiling point	Not applicable, Decomposes before boiling point is reached
Flammability	Not applicable
Flash point	Non flammable product (flash point is greater than 93°C)
pH	> 180 °C (> 356 °F)
Viscosity (kinematic)	Not applicable, Product is non-soluble (in water).
Viscosity, dynamic	Not applicable, Product is a solid.
(Brookfield; 150 °C (302 °F); speed of rotation: 5 min-1; Spindle No: 28; Conc.: 100 % product)	45.000 - 85.000 mPa.s TIA-PD-PD/HM PA10-049; viscosity Brookfield (Purmelt)
Solubility (qualitative)	Insoluble
(20 °C (68 °F); Solvent: Water)	
Vapour pressure	Not available.
Density	1,25 - 1,35 g/cm <sup>3</sup> no method
(20 °C (68 °F))	

**9.2. Other information**

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reaction with water, alcohols, amines.

Reacts with water: Pressure built up in closed vessel (CO<sub>2</sub>).

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Humidity

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

At higher temperatures isocyanate may be released.

Carbon dioxide is generated under contact with moisture, leading to pressure in the cans. Danger of cans bursting!

## SECTION 11: Toxicological information

### General toxicological information:

Persons suffering from allergic reactions to isocyanates should avoid contact with the product.

### Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	LD50	> 2.000 mg/kg	rat	other guideline:

#### Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	LD50	> 9.400 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

#### Acute inhalative toxicity:

No substance data available.

No data available.

#### Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

No data available.

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
4,4'- methylenediphenyl diisocyanate 101-68-8	negative	inhalation		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	carcinogenic	inhalation: aerosol	2 y 6 h/d	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

**Reproductive toxicity:**

No data available.

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	NOAEL 0,0002 mg/l	inhalation: aerosol	main: 2 y; satellite:1 y 6 h/d; 5 d/w	rat	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains, soil or bodies of water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	LC50	> 1.000 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (Daphnia):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	EC50	129,7 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity to aquatic invertebrates**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	NOEC	10 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	EC50	> 1.640 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-methylenediphenyl diisocyanate 101-68-8	NOELR	1.640 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)

**Toxicity to microorganisms**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	EC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

**12.2. Persistence and degradability**

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

**12.3. Bioaccumulative potential**

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	92 - 200	28 d		Cyprinus carpio	OECD Guideline 305 E (Bioaccumulation: Flow-through Fish Test)

**12.4. Mobility in soil**

Hazardous substances CAS-No.	LogPow	Temperature	Method
4,4'-methylenediphenyl diisocyanate 101-68-8	4,51	22 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

**12.5. Results of PBT and vPvB assessment**

Hazardous substances CAS-No.	PBT / vPvB
4,4'-methylenediphenyl diisocyanate 101-68-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Endocrine disrupting properties**

not applicable

**12.7. Other adverse effects**

No data available.

## SECTION 13: Disposal considerations

**13.1. Waste treatment methods**

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

080409

**SECTION 14: Transport information****14.1. UN number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.2. UN proper shipping name**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.3. Transport hazard class(es)**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.4. Packing group**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.5. Environmental hazards**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.6. Special precautions for user**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): Not applicable

Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable

Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable

VOC content 0,0 %  
(2010/75/EU)**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 May cause respiratory irritation.  
H351 Suspected of causing cancer.  
H373 May cause damage to organs through prolonged or repeated exposure.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

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